



Casting Process Data Sheet

Sand Casting

Contact name:

Company:

Address:

Tel:

Fax:

Email:

Website:

Date:

1- CAD(3D) or Drawings

Cast part	Gating system	Mold	Cores	Wight of cast part

2- Materials properties

Cast metal	
Alloys	Compositions %

Mold			
Sand	Size(inc.)	Binder	Molding Process
	Drag		
	Cope		

Core			
Sand	Coating	Binder	Core Process

Sand Casting

Others		Feeder		Filter	
Chills		Exothermal	insulating	Type	Size(inc.)
Material	Coating				

3-Pouring process

Pouring Temperature °C	Pouring time (S)	Pouring rate kg/s

Any other process information which might affect the cast part please specify

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Thank you for your inquiry